VISION FITNESS

2013 COMMERCIAL PRODUCTS

Johnson Health Tech North America
Global Marketing and R&D Headquarters

WINNER OF MORE THAN **50** BEST BUYS

IT ALL STARTS WITH A VISION. Our company began as a division of Trek Bicycle Corporation over 15 years ago, where we pioneered the development of the best fitness bikes in the industry. Today, as part of Johnson Health Tech, one of the largest fitness companies in the world, we stay true to our passion for reliability, innovation, and value. Our specialization in manufacturing high-quality fitness equipment, from high-end commercial to in-home, means you can rest assured you'll get superior performance with minimal investment when you work with Vision Fitness.

Vision Fitness has been awarded more "Best Buy" awards than any other fitness brand; a testament to the quality fitness equipment we offer.

go with confidence

Reliability

Vision Fitness will change the way you view exercise equipment. Our commercial products are built to withstand the most demanding environments and are tested under extreme conditions to ensure that you receive years of worry-free performance. Each new treadmill we introduce is subjected to over 100,000 load-bearing steps to meet quality standards and ensure top-level performance.

Innovation

Our passionate team of product design and development professionals consists of engineers, industrial designers, fitness trainers, and elite athletes who work out daily on all types of equipment. These experts team up to bring you unique features and exclusive programming like self-generating cardio equipment, the space-saving ST710 Multi-Station Gym and 20-minute SPRINT 8® program.

Value

Vision Fitness products deliver real value. High-quality parts integrated into a tried-and-true platform make for a piece of fitness equipment that will last for years. All Vision products are manufactured in ISO 9001-certified production facilities so you know you'll be getting a product built to exact specifications. On top of everything, we support these claims with award-winning customer service.

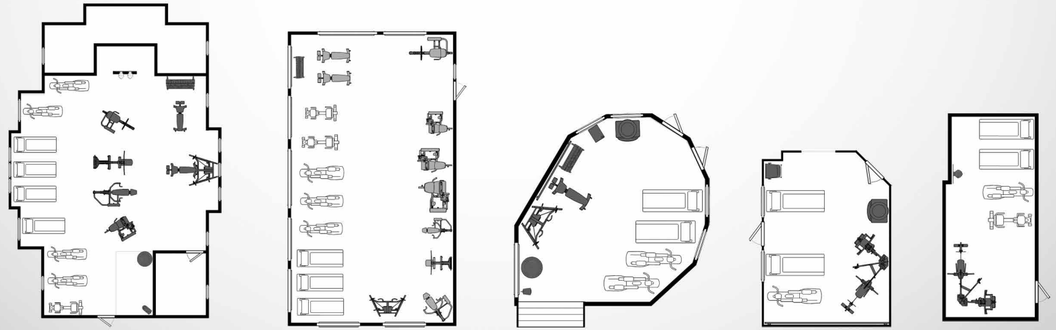
Every Step of the Way

Your choice to partner with Vision Fitness is a smart one. Our authorized fitness consultants have extensive experience in facility design and planning, product training, and education. They will provide you with expert assistance through every step of the development phase and launch of your new or renovated fitness center.

After the installation process, our nationwide distribution network and award-winning customer service will allow you to focus on managing your business. Let us take the worries and hassle out of your fitness center.

Personalized Layouts

We can provide custom room layouts to meet your specific requirements. Contact your local Vision dealer for more information.



CARDIO

The Vision Fitness Cardio Difference

1 Powerful digital drive systems

- Unlike analog drive systems, our internally cooled, continuous-duty motors and digital drive systems assure smooth, consistent power for a reliable workout every time.

2 Self-generating power

- Our electromagnetic generator systems, found on bikes and ellipticals, offer a great workout without the need for an external power source.

3 Easy accessibility

- Step-thru design on our recumbent bikes and low step-up height on our treadmills and ellipticals give users easier access to the equipment.

4 Convenient accessory storage

- Large storage compartments provide a space for keys, mobile phones, MP3 players, and a water bottle.

5 PerfectStride Technology

- Developed through extensive research on biomechanics and ergonomics, the PerfectStride motion provides the most natural and correct full body movement in an elliptical trainer.

The T80's innovative console technology should come as no surprise. After all, Vision is our first name.

The new Vision T80 treadmill gives facilities the option of three intuitive consoles, each featuring a clean design that makes it easier for users to adjust settings and fine-tune their workouts.

T80 TOUCH CONSOLE

Touch Console

The top-of-the-line Touch console is loaded with features, including two Virtual Active workouts through stunning locations around the globe and a high-definition 15.6" touchscreen display. It also offers workout tracking through Nike + iPod®, a wireless receiver for heart rate training and Made for iPod®/iPhone® certification, which means users can control those Apple® devices with the touchscreen.

T80 ELEGANT CONSOLE

Elegant Console

The Elegant treadmill console features an advanced full-color LCD screen and 15 programs, including the acclaimed Sprint 8® workout and two Virtual Active workouts. One-touch quick keys allow users to easily control resistance or speed and incline, while the wireless receiver can track heart rate.

T80 CLASSIC CONSOLE

Classic Console

The Classic treadmill console was designed with one goal in mind – ease of use. The extra-large display gets users started on their workouts quickly and easily with a simple interface. Built-in contact grips and a telemetric receiver are available for heart rate monitoring.

VIRTUAL ACTIVE

Ergonomically correct movement. Economically sound investment.

Purchasing Vision Fitness® cardio equipment is a win-win decision. Users get high-quality equipment that is biomechanically engineered to be smooth and comfortable, while you gain a trusted partner. Not only do we have years of experience designing durable, award-winning exercise equipment, but we also have one of the industry's best customer service teams.

T80 TOUCH CONSOLE

T80 ELEGANT CONSOLE

T80 CLASSIC CONSOLE

T80

- Powerful 3.0 HP AC integrated drive system delivers smooth and reliable performance
- Extra-long, 152 x 56 cm / 60" x 22" running surface provides a spacious running platform
- Two-ply, pre-waxed running belt provides years of maintenance-free workouts and improved durability
- Commercial-grade reversible deck extends the life expectancy of the deck and requires little maintenance over time
- UltraZone Cushioning System is designed to give the most cushion at the point of impact for a comfortable workout
- Convenient control grips for easy elevation/speed changes
- Extra heavy-gauge steel frame for long-lasting durability

The T60 offers sophisticated options with straightforward navigation.

The T60 console features intuitive buttons and three LED screens, so it's easier to select a program, modify a program during your workout, and view key exercise feedback at a glance. Also it offers nine preset programs, including target heart rate training and plenty of workout feedback.

T60 LED CONSOLE

T60

- Powerful 3.0 hp AC integrated drive system delivers smooth and reliable performance
- Extra-long, 160 x 51 cm / 63" x 20" running surface is comfortable and spacious
- Two-ply, pre-waxed running belt provides years of maintenance-free workouts and improved durability
- Commercial-grade reversible deck extends the life-expectancy of the deck and requires little maintenance over time

The S/R/U60's console is data-driven for optimal workout feedback.

Customize your feedback view with this easy-to-read LED console featuring 12 programs. It provides workout feedback at a glance, including time, distance, speed, resistance, level, RPM, METs, watts and heart rate. Plus, heart rate training is easy with the contact grips and built-in wireless receiver.

S/R/U60 LED CONSOLE

S60

- Suspension Elliptical frame design provides long-lasting durability with less maintenance
- Long 53.4 cm/21" stride length mimics a natural running or walking motion
- Self-powered generator allows for freedom of placement anywhere in the room
- 5 cm / 2" pedal spacing delivers a natural and comfortable motion

R60

- Step-thru frame design allows for easy access to the machine
- Self-powered generator allows for freedom of placement anywhere in the room
- User-friendly seat adjustment mechanism makes it easy to find the perfect riding position
- Convenient accessory tray provides ample space for a mobile phone, keys, water bottle, and MP3 player

U60

- Heavy gauge welded steel frame provides a solid workout foundation
- Multi-position handlebars ensure a comfortable workout position
- Self-powered generator allows for freedom of placement anywhere in the room
- Pure Comfort seat provides extra support for a more comfortable ride

ES80

- Zinc-coated high-tensile steel frame prevents rust and corrosion
- Micro adjustable handlebar and seat accommodates users of all sizes
- High inertial flywheel ensures a smooth, effective workout
- Large oversized SKF bearings in bottom bracket for increased longevity

STRENGTH

The Vision Fitness Strength Difference

1 Extra heavy-duty frame

- The powder-coated 11-gauge steel frames found on all Vision strength equipment will provide years of worry-free performance in the most demanding environments.

2 Boltaflex® cushions

- The seats and roller pads are crafted with Boltaflex fabric and double-stitched for optimal durability and support.

3 Smooth high-quality cables

- Top-of-the-line Loos & Co. cables are used on the ST710 Multi-Station Gym for limitless, fluid movements.

4 Space-efficient design

- Designed to fit into virtually any corner of a room, space is not an issue for the ST710 Multi-Station Gym. In fact, all Vision strength equipment was developed to create an easy solution for any sized fitness space.

5 Instructional exercise placards

- Conveniently-located placards provide easy-to-follow instructions, exercise movements and their targeted muscle groups.

ST710

- Space-saving corner design will fit into virtually any room
- Multi-adjustable center chrome upright for functional movements
- Three work stations on two weight stacks allow for multiple users
- Double-stitched Boltaflex® upholstery on contoured pads provide durable, lasting comfort
- Easy-to-read instructional exercise placards
- Convenient accessory storage keeps everything organized
- Add-on weights for smaller incremental weight changes

ST700

- Wide open-based frame is easily accessible for a bench, stability ball, or wheelchair
- Multi-adjustable chrome uprights offer infinite exercise possibilities
- Integrated hand grips allow for pull-ups, core, and stretching exercises
- Smooth Loos & Co. nylon cables offer top-notch performance
- Co-molded adjustment and exercise handles ensure comfortable exercise movements
- Convenient accessory storage keeps everything organized

ST780

- Simple incline, flat and decline adjustment options
- User-friendly handle and transport wheels
- Double-stitched Boltaflex® upholstered pads provide durable, lasting comfort
- Extra-heavy gauge steel frame for long-lasting durability

TREADMILLS : FRAMES

FEATURE	T80	T60
FRAME TYPE	Extra heavy gauge welded steel	Heavy gauge welded steel
CUSHIONING	UltraZone cushioning system	UltraZone cushioning system
BELT TYPE	2-ply, maintenance-free	2-ply, maintenance-free
DECK THICKNESS	25.4 mm / 1" maintenance-free, reversible	25.4 mm / 1" maintenance-free, reversible
DRIVE MOTOR	3.0 hp AC, digital motor controller	3.0 hp AC, digital motor controller
SPEED RANGE	0.5 - 20 km/h / 0.3 - 12 mph	0.8 - 20 km/h / 0.5 - 12 mph
INCLINE RANGE	0 to 15%	0 to 15%
RUNNING AREA	152 x 56 cm / 60" x 22"	160 x 51 cm / 63" x 20"
ROLLERS	60 mm / 2.4" crowned with large O.D. bearings	76 mm / 3" crowned with large O.D. bearings
DIMENSIONS (L x W x H)	203.2 x 110.5 x 158.8 cm / 80" x 43.5" x 62.5"	214 x 82 x 144 cm / 84" x 32.5" x 57"
PRODUCT WEIGHT	159 kg / 350 lbs.	150 kg / 330 lbs.
USER WEIGHT CAPACITY	182 kg / 400 lbs.	159 kg / 350 lbs.
EXTRAS	Reading rack and bottle holder	Reading rack and bottle holder

TREADMILLS : CONSOLES

FEATURE	T80 TOUCH	T80 ELEGANT	T80 CLASSIC	T60 CONSOLE
DISPLAY	15.6" high-definition touchscreen display	10" full-color advanced LCD	Extra-large LED display	10x14 dot-matrix LED profile display, 19 alphanumeric LEDs with scrolling feedback and HR zone display
FEEDBACK	Total Time, Time Remaining, Time Elapsed, Clock, Heart Rate, Max HR, % Max HR, Target Heart Rate, Distance, Calories, Calories per Hour, Watts, METs, Pace, Avg. Pace, Level, Incline, Speed	Time, Heart Rate, Max HR, Distance, Calories, Watts, METs, Incline, Speed	Time, Heart Rate, Distance, Calories, Pace, Incline, Speed	Time, Pace, Incline, Distance, Speed, Level, Calories, METs, Target HR, Actual HR, Profile
PROGRAMS	Manual, Intervals, Weight Loss, Fitness Test, 5K, 10K, Calorie Goal, Distance Goal, Sprint 8®, HR Speed, % HR Speed, HR Incline, % HR Incline, Custom 1, Custom 2, Custom 3, Saved Program, 2 Virtual Active HD Videos – 19 total	Manual, Intervals, Weight Loss, Fitness Test, 5K, 10K, Calorie Goal, Distance Goal, Sprint 8®, HR Speed, % HR Speed, HR Incline, % HR Incline, 2 Virtual Active Videos – 15 total	Manual, Intervals, Weight Loss, Fitness Test, Target HR (speed-based) – 5 total	Manual, Interval, Time Goal, Distance Goal, Calories Goal, Random, Target HR, Weight Loss, (includes BMI Test), Fitness Test – 9 total
HEART RATE	Contact grips and Polar® wireless receiver	Contact grips and Polar® wireless receiver	Contact grips and Polar® wireless receiver	Contact grips and Polar® wireless receiver
EXTRAS	Workout tracking, iPod®/iPhone® compatible, Nike + iPod® compatible, built-in speakers, Passport ready, charges USB 2.0 devices*, Energy Saver mode	Built-in speakers, Passport ready, charges USB 2.0 devices*, Energy Saver mode	Passport ready, charges USB 2.0 devices*, Energy Saver mode	N/A

* Will not charge USB devices that require more than 1 amp.
All product specifications are subject to change without notice.

SUSPENSION ELLIPTICALS/ FITNESS BIKES : FRAMES

FEATURE	S60	R60	U60
FRAME TYPE	Heavy gauge welded steel Suspension Elliptical	Heavy gauge welded steel recumbent frame	Heavy gauge welded steel recumbent frame
RESISTANCE SYSTEM	2-stage self-generating power	2-stage self-generating power	2-stage self-generating power
RESISTANCE RANGE	1 - 25	1 - 25	1 - 25
PADELS	Oversized pedals with cushioned footpads	Self-balancing with adjustable straps	Self-balancing with adjustable straps
STRIDE LENGTH / SEAT ADJUSTMENT	53.4 cm / 21"	28 positions	15 positions
DIMENSIONS (L x W x H)	185.8 x 74.8 x 163.5 cm / 73.2" x 29.5" x 64.4"	161.9 x 72.5 x 138.3 cm / 63.7" x 28.5" x 54.4"	104 x 65 x 138.3 cm / 41" x 25.6" x 54.4"
PRODUCT WEIGHT	140 kg / 308 lbs.	70 kg / 154 lbs.	52 kg / 115 lbs.
USER WEIGHT CAPACITY	182 kg / 400 lbs.	182 kg / 400 lbs.	182 kg / 400 lbs.
EXTRAS	Reading rack and bottle holder	Accessories tray, bottle holder and reading rack	Reading rack and bottle holder

SUSPENSION ELLIPTICALS/ FITNESS BIKES : CONSOLES

FEATURE	S/R/U 60 CONSOLE
DISPLAY	10x14 dot-matrix LED profile display, 16 alphanumeric LEDs with scrolling feedback, 4 customizable feedback LEDs and HR zone display
FEEDBACK	Time, Distance, Calories, Speed, Resistance, Level, RPM, METs, Watts, Heart Rate, Target HR, % Max HR, Profile
PROGRAMS	Classic (Manual, Interval, Fat Burn, Random), Watts (Constant Watts, Interval Watts, Hill Watts), Goal (Time Goal, Distance Goal, Calories Goal), HRT (HRT Weight Loss, HRT Interval) – 12 total
HEART RATE	Contact grips and Polar® wireless receiver

STRENGTH

FEATURE	ST700	ST710	ST780
EXERCISE INSTRUCTIONS	Instructional placards define exercise operation and muscles worked	Instructional placards define exercise operation and muscles worked	N/A
AESTHETICS	Contoured Boltaflex® upholstered pads	Contoured Boltaflex® upholstered pads	Contoured Boltaflex® upholstered pads
FRAME CONSTRUCTION	11-Gauge square, oval, and round tubing	11-Gauge rectangular, square, and oval tubing	11-Gauge rectangular, square, and oval tubing
WEIGHT STACK	73 kg / 160-lb. weight stack, cast iron	95 kg / 210-lb. weight stack (190 kg / 420-lb. effective resistance), cast iron	N/A
WEIGHT STACK SHIELDS	16-Gauge powder-coated perforated and solid steel	16-Gauge powder-coated perforated and solid steel	N/A
GUIDE RODS	1.9 cm / 3/4" chrome-plated tubing	1.9 cm / 3/4" chrome-plated tubing	N/A
CHROME PLATING	Guide rods, range of motion tubes and plates	Guide rods, range of motion adjustment	Height adjustment tube
CABLE	Loos & Co., .48 cm / 3/16" diameter, nylon-coated	Loos & Co., .48 cm / 3/16" diameter, nylon-coated	N/A
DIMENSIONS (L x W x H)	145 x 157.5 x 213 cm / 57" x 62" x 83.75"	282 x 221 x 213 cm / 111" x 87" x 84"	154.9 x 66 x 48.3 cm / 61" x 26" x 19"
PRODUCT WEIGHT	219 kg / 485 lbs.	436 kg / 936 lbs.	45.8 kg / 101 lbs.
USER WEIGHT CAPACITY	182 kg / 400 lbs.	182 kg / 400 lbs.	*363 kg / 800 lbs.

* Includes user and external load.

INDOOR CYCLE

FEATURE	ES80
DRIVE TRAIN	Maintenance-free belt drive
BOTTOM BRACKET	Cro-Moly heat treated axle with quality SKF sealed roller bearings
FLYWHEEL	High inertial, 21 kg / 46 lbs.
CRANKS	High carbon steel with heat treatment
PEDALS	Standard alloy pedals
SEAT TYPE	Comfortable Velo® saddle
FRAME TYPE	Zinc-coated high-tensile steel frame
DIMENSIONS (L x W x H)	109 x 59 x 129 cm / 43" x 23.5" x 51"
PRODUCT WEIGHT	58 kg / 127 lbs.
USER WEIGHT CAPACITY	136 kg / 300 lbs.

VISION FITNESS

COMMERCIAL PRODUCTS

AUTHORIZED VISION FITNESS DISTRIBUTOR

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